

COMPRESSOR DEFINITION

Designation	T 2168E
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	116UA23

A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-22		
3 Nominal voltage and frequency	220-240 / 50	[V / Hz]	
4 Application type	Low Back Pressure R22		
4.1 Evaporating temperature range	-30°C to -10°C	(-22°F to 14°F)	
5 Motor type	CSCR		
6 Starting torque	HST - Hight starting torque		
7 Expansion device	Capillary tube or Expansion valve		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	-	-	-
8.2 LBP (43°C Ambient temperature)	-	-	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing pressures/temperature			
9.1 Operating (gauge)	21.7	[kgf/cm ²] (309 psig)	/ °C - °F
9.2 Peak (gauge)	24.2	[kgf/cm ²] (344 psig)	/ °C - °F
10 Maximum winding temperature	130	[°C]	

B - MECHANICAL DATA

1 Commercial designation	3/4	[hp]
2 Displacement	20.44	[cm ³] (1.247 cu.in)
2.1 Bore [mm]	36.990	
2.2 Stroke [mm]	19.030	
3 Lubricant charge	550	[ml] (18.60 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO46	
4 Weight (with oil charge)	16.4	[kg] (36.16 lb.)
5 Nitrogen charge	0.2 to 0.3	[kgf/cm ²] (2.84 to 4.27 psig)

C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	Voltage Relay	
2.1 Starting device	3ARR3B10AB3	
3 Start capacitor	88-108(330)	[µF(VAC minimum)]
4 Run capacitor	15(450)	[µF(VAC minimum)]
5 Motor protection	3HM192-105	
6 Start winding resistance	6.95	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	3.55	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	22.00	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	2.70	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification		

D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAELBP32 Fan		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
2597	654	761	585	2.69	14.18	4.44	1.12	1.30

E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz			ASHRAE32 Fan		(Condensing temperature 35°C (+95°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-30	(-22)	1977	498	579	428	2.38	10.77	4.61	1.16	1.35
-25	(-13)	2606	657	763	493	2.73	14.22	5.31	1.34	1.55
-20	(- 4)	3498	882	1025	568	3.10	19.15	6.16	1.55	1.80
-15	(+ 5)	4656	1173	1364	653	3.50	25.59	7.12	1.79	2.09
-10	(+14)	6079	1532	1781	748	3.94	33.55	8.13	2.05	2.38

TEST CONDITIONS: @220V50Hz			ASHRAE32 Fan		(Condensing temperature 45°C (+113°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-30	(-22)	1872	472	548	452	2.38	10.19	4.15	1.05	1.22
-25	(-13)	2479	625	726	524	2.79	13.53	4.73	1.19	1.39
-20	(- 4)	3294	830	965	611	3.23	18.03	5.38	1.36	1.58
-15	(+ 5)	4317	1088	1265	713	3.70	23.72	6.05	1.53	1.77
-10	(+14)	5549	1398	1626	830	4.20	30.62	6.69	1.69	1.96

TEST CONDITIONS: @220V50Hz			ASHRAE32 Fan		(Condensing temperature 55°C (+131°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-30	(-22)	1768	445	518	474	2.38	9.62	3.73	0.94	1.09
-25	(-13)	2358	594	691	553	2.85	12.87	4.25	1.07	1.25
-20	(- 4)	3099	781	908	652	3.36	16.96	4.76	1.20	1.39
-15	(+ 5)	3992	1006	1170	770	3.90	21.93	5.20	1.31	1.52
-10	(+14)	5037	1269	1476	908	4.46	27.79	5.53	1.39	1.62

F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	9.6 +0.07/+0.00	[mm]	(0.378" +0.003"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Vertical		
3.2 DISCHARGE	6.42 +0.08/+0.00	[mm]	(0.253" +0.003"/+0.000")
3.2.1 Material	Copper		
3.2.2 Shape	Vertical		
3.3 PROCESS	9.6 +0.07/+0.00	[mm]	(0.378" +0.003"/+0.000")
3.3.1 Material	Copper		
3.3.2 Shape	Vertical		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		